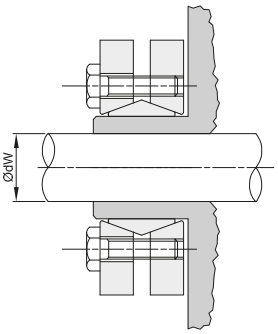
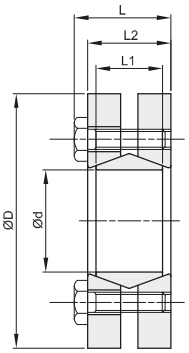
CALETTATORI AUTOCENTRANTI “BK 19”
LOCKING ASSEMBLIES SELF-CENTERING “BK 19”

Autocentrante

Momenti torcenti medio elevati
Tolleranze: diametro d h8
Tolleranze: diametro dw
da 18 mm a 30 mm compreso H6/j6
da 30 mm a 50 mm compreso H6/h6
da 50 mm a 80 mm compreso H6/g6
da 80 mm a 500 mm compreso H7/g6
Superfici di contatto con rugosità: R_t max 16 μm
Tempi di montaggio contenuti





d mm	dw mm	D mm	codice	L1 mm	L2 mm	L mm	pressione superficiale albero pw N/mm²	momento torcente Mt Nm	forza assiale F ass. KN	viti di serraggio DIN 931 10,9 N°	tipo	coppia di serraggio Ms Nm	Kg.
24	19 20 21	**50**	BK019024050	14	19,5	23	272	162 200 238	15,0 18,5 21,0	6	M5x18	4,9	0,20
30	24 25 26	**60**	BK019030060	16	21,5	25	221	285 323 361	15,7 23,7 26,7	7	M5x18	4,9	0,30
36	28 30 31	**72**	BK019036072	18	23,5	27,5	292	418 542 599	27,0 38,0 43,0	5	M6x20	11,8	0,40
44	32 35 36	**80**	BK019044080	20	25,5	29,5	301	589 741 817	44,0 49,0 54,0	7	M6x20	11,8	0,60
50	38 40 42	**90**	BK019050090	22	27,5	31,5	275	893 1102 1311	48,8 58,8 69,0	8	M6x25	11,8	0,80
55	42 45 48	**100**	BK019055100	23	30,5	34,5	239	1102 1444 1786	48,0 61,7 77,0	8	M6x25	11,8	1,10
62	48 50 52	**110**	BK019062110	23	30,5	34,5	265	1758 2090 2280	69,0 80,9 90,0	10	M6x25	11,8	1,30
68	50 55 60	**115**	BK019068115	23	30,5	34,5	242	1900 2375 2993	71,2 80,9 95,7	10	M6x25	11,8	1,40
75	55 60 65	**138**	BK019075138	25	32,5	37,8	259	2375 3040 3753	94,4 111,0 126,0	7	M8x30	29,4	1,70
80	60 65 70	**145**	BK019080145	25	32,5	37,8	243	3040 7505 4370	99,3 115,0 130,0	7	M8x30	29,4	1,90
90	65 70 75	**155**	BK019090155	30	39	44,3	257	4513 5700 6888	141,0 160,0 178,0	10	M8x35	29,4	3,30
100	70 75 80	**170**	BK019100170	34	44	49,3	245	6555 7125 8550	163,0 182,0 202,0	12	M8x35	29,4	4,70
110	75 80 85	**185**	BK019110185	39	50	56,4	232	6840 8550 10260	185,0 207,0 221,0	9	M10x40	57,8	5,90
125	85 90 95	**215**	BK019125215	42	54	60,4	253	10450 12350 14250	240,0 262,0 285,0	12	M10x40	57,8	8,30
140	95 100 105	**230**	BK019140230	46	60,5	68	251	14345 16720 19095	308,0 331,0 357,0	10	M12x45	98	10,00
155	105 110 115	**265**	BK019155265	50	64,5	72	250	20900 23750 26600	366,0 392,0 417,0	12	M12x50	98	15,00
165	115 120 125	**290**	BK019165290	56	71	81	263	29450 33250 37050	513,0 544,0 564,0	8	M16x55	245	22,00
175	125 130 135	**300**	BK019175300	56	71	81	248	34200 38950 45000	576,0 630,0 666,0	8	M16x55	250	22,00