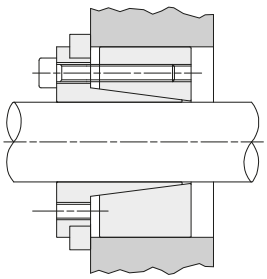
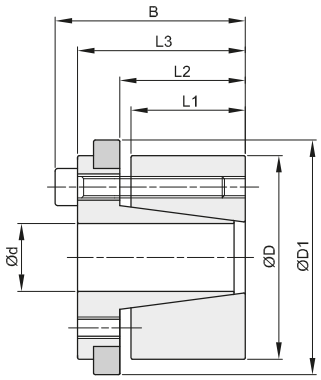
CALETTATORI AUTOCENTRANTI “BK 71”
LOCKING ASSEMBLIES SELF-CENTERING “BK 71”

Autocentrante

Momenti torcenti elevati
Tolleranze: albero h8 - mozzo H8
Superfici di contatto con rugosità: R_t max 16 μm
Errore di concentricità: 0,02 mm ÷ 0,04 mm
Tempi di montaggio contenuti





d x D mm	codice	L1 mm	L2 mm	L3 mm	B mm	D1 mm	momento torcente	forza assiale	pressione superficiale albero	pressione superficiale mozzo	viti di serraggio DIN 912 12,9		coppia di serraggio	Kg.
							Mt Nm	F ass. KN	pw N/mm²	pn N/mm²	N°	tipo	Ms Nm	
19 x 47	BK071019047	26	31	39	45	53	202	21	127	51	4	M6x20	17	0,45
20 x 47	BK071020047	26	31	39	45	53	213	21	121	51	4	M6x20	17	0,46
22 x 47	BK071022047	26	31	39	45	53	234	21	110	51	4	M6x20	17	0,50
24 x 50	BK071024050	26	31	39	45	56	384	32	151	73	6	M6x20	17	0,50
25 x 50	BK071025050	26	31	39	45	56	400	32	145	73	6	M6x20	17	0,50
28 x 55	BK071028055	26	31	39	45	61	448	32	129	66	6	M6x20	17	0,60
30 x 55	BK071030055	26	31	39	45	61	480	32	121	66	6	M6x20	17	0,60
32 x 60	BK071032060	26	31	39	45	66	683	43	151	81	8	M6x20	17	0,70
35 x 60	BK071035060	26	31	39	45	66	747	43	138	81	8	M6x20	17	0,60
38 x 65	BK071038065	26	31	39	45	71	811	43	127	74	8	M6x20	17	0,80
40 x 65	BK071040065	26	31	39	45	71	853	43	121	74	8	M6x20	17	0,60
42 x 75	BK071042075	30	36	47	55	81	1216	58	135	76	6	M8x30	41	1,20
45 x 75	BK071045075	30	36	47	55	81	1302	58	126	76	6	M8x30	41	1,10
48 x 80	BK071048080	30	36	47	55	86	1389	58	119	71	6	M8x30	41	1,30
50 x 80	BK071050080	30	36	47	55	86	1447	58	114	71	6	M8x30	41	1,10
55 x 85	BK071055085	30	36	47	55	91	2124	77	138	89	8	M8x30	41	1,20
60 x 90	BK071060090	30	36	47	55	96	2317	77	127	84	8	M8x30	41	1,15
65 x 95	BK071065095	30	36	47	55	101	2510	77	117	80	8	M8x30	41	1,40
70 x 110	BK071070110	40	46	57	67	116	4381	125	132	84	8	M10x35	83	2,50
75 x 115	BK071075115	40	46	62	72	121	4694	125	123	80	8	M10x35	83	2,60
80 x 120	BK071080120	40	46	62	72	126	5007	125	115	77	8	M10x35	83	2,80
85 x 125	BK071085125	40	46	62	72	131	6651	156	136	92	10	M10x35	83	2,80
90 x 130	BK071090130	40	46	62	72	136	7042	156	128	89	10	M10x35	83	3,00
95 x 135	BK071095135	40	46	62	72	141	7433	156	121	85	10	M10x35	83	3,00
100 x 145	BK071100145	46	52	77	89	151	9104	182	117	81	8	M12x45	145	5,50
110 x 155	BK071110155	46	52	77	89	161	10015	182	106	75	8	M12x45	145	4,80
120 x 165	BK071120165	46	52	77	89	171	13653	228	122	88	10	M12x45	145	5,50
130 x 180	BK071130180	46	52	77	89	186	17747	273	135	97	12	M12x45	145	6,00
140 x 190	BK071140190	51	59	84	98	196	17328	248	102	75	8	M14x45	230	7,50
150 x 200	BK071150200	51	59	84	98	206	23207	309	119	89	10	M14x45	230	7,70
160 x 210	BK071160210	51	59	84	98	216	24754	309	112	85	10	M14x45	230	8,00
170 x 225	BK071170225	51	59	84	98	231	31561	371	126	95	12	M14x45	230	9,80
180 x 235	BK071180235	51	59	84	98	241	33417	371	119	91	12	M14x45	230	9,80